

MACal® Glass Decor 700 BF

Technical Data Sheet

PRODUCT DESCRIPTION

MACal Glass Decor 700 BF are polymeric translucent vinyls coated with a low tack micro-structured acrylic adhesive.

CONSTRUCTION

Face material :

80 µm matt polymeric translucent stabilized vinyl film, cadmium-free.

Adhesive :

Micro embossed repositionable clear solvent based acrylic adhesive.

Liner :

Highly stable 145 gsm white micro-embossed PE coated paper back printed in blue.

TYPICAL USES

Decoration of windows and glass decor for an etched, frosted or sandblasted effect.

Suitable for outdoor and indoor applications.

EXPECTED DURABILITY

The expected vertical outdoor durability of the unprocessed product in central Europe (Zone 1) is up to:

5 years.

This information is based on successful real life experience and artificial aging according to ISO4892-3.

Note : Exposure to severe temperatures and ultraviolet light, as well as conditions in southern European countries, and also in tropical, sub-tropical or desert regions, will cause a more rapid deterioration. This also applies to polluted areas, high altitude, horizontal and south-facing exposure.

SHELF LIFE

2 years when stored at 15 to 25°C and ± 50 % relative humidity.

PHYSICAL PROPERTIES (Typical values)

Thickness (mm) (Film + adhesive) ISO 534
0.110

Face Material Data, 23°C DIN 53455-5

Tensile strength : > 28 N/15mm

Elongation at break : > 150 %

Adhesive Data, 23°C FTM 1

Peel adhesion 180° on stainless steel (N/25 mm)

- 20 min. residence : 16

- 24 hours residence: 18

- 1 week residence: 20

Dimensional stability FTM 14

Shrinkage (48 hours at 70°C) : < 0.2 %

(25 cm x 25 cm, sample mounted on aluminium).

Temperature ranges :

Application : + 15°C to + 40°C

End-use : - 40°C to + 90°C

N.B. : for lower temperatures, please consult us.

Flammability ISO 3795

Sample mounted on aluminium : self-extinguishing.

Solvent and chemical resistance

Resistant to most oils and greases, fuel, aliphatic solvents, weak acids, salts and alkalis.

PROCESSING

Screen process

MACal Glass Decor 700 BF can be screen printed.

Contact screen ink supplier for advice on suitable inks.

Computer cutting

Clean, quick, trouble-free cutting with most plotters for big designs. However, it is not recommended to plotter cut MACal Glass Decor 700 BF in small letters.

Application

The dry application method must be used.

Application of pre-spaced letters, logos and decals is easier using MACtransfer Application Tape.

MACmark®



IMPORTANT NOTICE

All MACTac products are subject to careful quality control throughout the manufacturing process and are warranted to be of merchantable quality and free from manufacturing defects.

Published information concerning MACTac products is based upon research which the Company believes to be reliable although such information does not constitute a warranty.

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